

Polyply Composites LLC 1540 Marion Street Grand Haven, MI 49417 Phone (616) 842-6330 Fax (616) 842-5320 www.polyplycomposites.com ISO 2001 Certified

## **Production Facility**

**ISO 9001 CERTIFIED** 

Polyply Composites is located on the Eastern shore of Lake Michigan in Southwestern Michigan. Our 60,000 square foot facility is 40 miles West of Grand Rapids and is about a three hour drive from Detroit or Chicago.

## **Compound Capabilities**

Our manufacturing capabilities are fully integrated, beginning with bulk delivery of raw materials for production of SMC's, BMC's and Wet Molding Mixes. Molding materials used at Polyply Composites are engineered and formulated by our staff to meet specific requirements and needs. We also offer our molding compounds to other molders.

- Ashcraft 24" SMC Machine
- 250 Gallon Baker Perkins BMC Mixer
- 14 Gallon sample BMC Mixer
- Three 25 HP Cowles High Shear Blenders
- 1.5 HP Cowles Dissolver
- Pultrusion Technology 2408
  Pultrusion Machine

## **Press Molding Capabilities**

Polyply Composites has 16 compression molding presses equipped to provide steam or electric heat for processing fiberglass reinforced thermoset materials. All presses have hydraulic and mechanical knockout capabilities.

<b>Molding Press Information</b>				Bed Size	Open Height	Stroke
Press 1	150	Ton	Dake	48 x 72	58	54
Press 2	150	Ton	Dake	48 x 72	58	54
Press 3	75	Ton	Dake	36 x 50	48	47
Press 4	500	Ton	Wood	80 x 116	82	60
Press 5	150	Ton	Dake	40 x 130	40	37
Press 6	860	Ton	Erie	68 x 86	64	54
Press 7	250	Ton	Erie	37 x 54	71	59
Press 8	150	Ton	Erie	37 x 56	81	63
Press 9	300	Ton	Leopold	18 x 168	20	20
Press 10	600	Ton	Dake	60 x 115	84	76
Press 11	462	Ton	Erie	50 x 124	34	24
Press 12	400	Ton	Dake	76 x 101	58	50
Press 13	1000	Ton	W&W	48 x 72	48	48
Press 14	750	Ton	Lawton	60 x 86	84	72
Press 15	850	Ton	W&W	60 x 80	66	36
Press 16	1000	Ton	Erie	72 x 108	99	84

**Polyply Composites** has secondary machining equipment to provide sheets, channels, and angles cut or sheared to customer specifications. We also have a full electrical and mechanical testing laboratory which is integrated into our quality control program and can also provide special customer testing.